

Black Espresso Mascara

Benefits

- Long lasting wear
- Fast drying upon application, allowing for easy layering



PHASE	TRADE NAME	INCI NAME	Supplier	%
A	Demineralized Water	Water	-	50.90
A	Preservatives	Preservatives	-	0.60
A	Natpure Film AP	Pullulan (and) Sorbitol (and) Trehalose (and) Acacia Senegal Gum	Sensient	1.00
B	Butylene Glycol	Butylene Glycol	-	3.00
B	Rhodicare T	Xanthan Gum	Summit Cosmetics Europe	0.30
C	AMPD-Ultra PC	Aminomethyl Propanediol	Azelis	1.00
D	Cellulobeads D-10	Cellulose	Kobo Products	2.00
D	Unipure Black LC 989	CI 77499	Sensient	8.50
D	Unipure Red LC 381	CI 77491	Sensient	1.50
E	Nat Sunflower Wax	Helianthus Annuus (Sunflower) Seed Wax	Naturochim	9.00
E	Beeswax	Beeswax	-	8.00
E	Carnauba Wax	Copernicia Cerifera (Carnauba) Wax	-	3.00
E	DUB 50 P	Stearic Acid (and) Palmitic Acid	Stéarinerie Dubois	5.00
E	OleoFilm Green	Hydrogenated Castor Oil/Sebacic Acid Copolymer	PolymerExpert	3.00
E	Dermol MBDD	Mango Butter Dimer Dilinoleyl Esters/Dimer Dilinoleate Copolymer	DKSH Spain	3.00
F	Covi-ox T 70 C	Tocopherol	BASF	0.20

Process

- Add A to the main beaker and start stirring
- Premix B and add it to A and mix well
- Add C to A+B and mix well
- Heat up to 85°C
- Add D under vigorous stirring for 20 minutes
- Add E to a secondary beaker and heat up to 85°C under stirring
- Make the emulsion pouring E on A+B+C+D and stir for 20 minutes
- Cool to 40°C
- Add F and mix well