


# Tiger Balm

## Benefits

- 100% natural origin
- Creamy balm that melts upon application
- Alternative to vaseline



Phase	Trade name	INCI Name	Supplier	%
A	EstoGel® Green	Hydrogenated Castor Oil/Sebacic Acid Copolymer	PolymerExpert	3.00
A	DUB MCT 5545	Caprylic/Capric Triglyceride	Stéarinerie Dubois	36.50
A	Castor Oil	Ricinus Communis (Castor) Seed Oil	-	35.50
A	Beeswax	Beeswax	-	8.00
A	Cetiol SB45	Butyrospermum Parkii (Shea) Butter	BASF	2.00
B	Satinier M5	Silica	Summit Cosmetics Europe	5.00
C	Menthol	Menthol	-	5.00
D	Rosemary essential oil	Rosmarinus Officinalis Leaf Oil	-	0.50
D	Eucalyptus essential oil	Eucalyptus Globulus Leaf Oil	-	1.70
D	Clove essential oil	Eugenia Caryophyllus Bud	-	0.30
D	Cajeput essential oil	Melaleuca Leucadendron Cajaputi Oil	-	2.50

## Process

- Add phase A to main beaker and heat up to 80°C
- Keep at 80°C under stirring for 20 minutes
- Cool down and at 65°C add phase B, C and D
- Pour into a suitable packaging when blend is homogeneous