

# Bergamot Face Serum

## Benefits

- Gives oil viscosity
- Product is easier to handle
- Enhanced sensory experience



PHASE	Trade Name	INCI Name	Supplier	%
A	EstoGel® Green	Hydrogenated Castor Oil/Sebacic Acid Copolymer	PolymerExpert	0.25
A	EstoGel® Max	Castor Oil/IPDI Copolymer (and) Caprylic/Capric Triglyceride (and) Hydrogenated Castor Oil/Sebacic Acid Copolymer	PolymerExpert	1.25
A	Grape Seed Oil	Vitis Vinifera (Grape) Seed Oil	-	27.00
A	Cetiol C5C	Coco-Caprylate Caprate	BASF	25.00
A	DUB IPP	Isopropyl Palmitate	Stéarinerie Dubois	20.00
A	DUB MCT 5545	Caprylic/Capric Triglyceride	Stéarinerie Dubois	11.2
A	Dermol MBDD	Mango Butter Dimer Dilinoleyl Esters/Dimer Dilinoleate Copolymer	DKSH Spain	10.00
A	Castor Oil	Ricinus Communis (Castor) Seed Oil	-	5.00
B	Bergamot Essential Oil	Citrus Aurantium Bergamia (Bergamot) Peel Oil	-	0.30

## Process

- Heat up A to 90°C under stirring
- At 90°C, disperse the polymer for 30 minutes
- Cool to 35°C under stirring
- Add B into A and stir until the blend is homogeneous